

For MITSUBISHI

Wire Guide

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M101-1	0.205	Wire Guide	Upper & Lower	N,F	Manual	DD717A (X053C082G51)
		0.255					DD719A (X053C082G56)
		0.305					DD732A (X053C082G65)
	M101-2	0.205	Wire Guide	Upper & Lower	F1,G	Manual	DD779A (X052B040G64)
		0.255					DD692A (X052B040G65)
		0.305					DD716A (X052B040G66)
	M102	0.21	Wire Guide	Lower	F1,G,H,H'	SK1/SK2	DD744A (X053C188G54)
		0.26					DD746A (X053C188G55)
		0.31					DD747A (X053C188G56)
	M103	0.205	Wire Guide	Upper & Lower	H,H1,HA,C	Manual	DA120A (X052B054G53)
		0.255					DA119A (X052B054G54)
		0.305					DA118A (X052B054G55)
	M104	0.21	Wire Guide	Lower	H'	SK3	DC571A (X052B092G54)
		0.26					DD849A (X052B092G55)
		0.31					DD843A (X052B092G56)
	M105	0.21	Wire Guide	Upper	F,F1,G	SK1	DD780A (X053C137G64) (DE593A) (X053C137G54)
		0.26					DD767A (X053C137G65) (DE594A) (X053C137G55)
		0.31					DD782A (X053C137G66) (DE595A) (X053C137G56)
	M105-1	φ4 L=51	Set Pipe	Upper	F,F1,G	Manual/AF	DD045A (X054D190H03)
	M105-2	φ4 L=282 L=7(Tap)	Pipe	Upper	F,F1	SK1	X054D177H03
	M105-3	φ4 L=354 L=7(Tap)	Pipe	Upper	G	SK1	X054D177H04
	M106	0.205	Wire Guide	Upper	H,H'	SK1	DC717A (X052B102G53)
		0.255					DD847A (X052B102G54)
		0.305					DD796A (X052B102G55)
	M106-1	0.205	Wire Guide	Upper	H,H',G	SK2,SK3/AF (Double Diamond)	DE024A (X053C431G51)
		0.255					DE040A (X053C431G52)
		0.305					DD993A (X053C431G53)
	M106-2	φ4 L=358 L=7(Tap)	Pipe	Upper	H,H'	SK1	X053C376G51
	M106-3	φ6/φ4 L=358 L=7(Tap)	Pipe	Upper	H,H',G	SK2,SK3	X053C429G51

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	M107-1	0.205	Wire Guide	Upper	H1,HA,SA,SB,SZ	AF1 (Ceramic on Coolant Hole)	DD795A (X052B240G52) (DA115A) (X052B123G53)
		0.255					DD887A (X052B240G53) (DA114A) (X052B123G54)
		0.31					DD888A (X052B240G54) (DA113A) (X052B123G56)
	M108	0.4	Set Screw	Upper & Lower	N,F,F1,G,PF	Manual	X054D162G54
	M109		Die Guide A	Upper	G,F,F1,H,H'	SK1,SK2,SK3	DC697A (X054D171G54)
	M110	0.4	Eccentric Die	Upper	F,F1,G	SK1	X053C136G52
		0.6					X053C136G54
	M111		Die Holder	Upper & Lower	G,H,H',H1,C,SA,SB,SZ	Manual/SK3,AF	X053C245H02
	M111B		Die Holder	Upper & Lower	G,F1	Manual	X184D992H01
	M112	0.4	Center Die	Upper	G,H,H'	SK1,SK2,SK3	X053C299G51
	M113	0.4	Set Screw	Lower	H1,HA,SA,SB,SZ	AF1 (Ceramic)	X053C628G51
	M114	0.4	Set Screw	Upper & Lower	H,H',HA,C	Manual (SUS)	X053C241G52
	M117-1	0.205	Wire Guide	Lower	H1,HA,SA,SB,SZ	AF1 (Ceramic on Coolant Hole)	DD894A (X052B241G53) (DA123A) (X052B176G53)
		0.255					DD861A (X052B241G54) (DA111A) (X052B176G54)
		0.31					DD877A (X052B241G55) (DA110A) (X052B176G55)
	M120	0.4	Set Screw	Upper	H1,HA,SA,SB,SZ	AF1	X053C524G51
	M122	0.21	Wire Guide	Upper & Lower	DWC-70,90,110,200 (Old Machine)	Manual/AF	X053C012G54
		0.26					X053C012G56
		0.31					X053C012G57
	M124	0.21	Wire Guide	Lower	F	SK1	DD696A (X053C104G54)
		0.26					DD701A (X053C104G55)
		0.31					DD703A (X053C104G56)

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	M125	0.4	Sub Guide	Upper	F,F1,G,H	SK1,SK2,SK3	DJ519A (X054D153G55) (X053C153G55)
	M126	0.35	Die Guide B	Upper	H1,HA,SA,SB,SZ	AF1	DA097A (X053C508G51)
		0.4					Sunrox Original
	M127	0.5	Die Guide A	Upper	H1,HA,SA,SB,SZ	AF1	DA100A (X053C557G51)
	M129C	0.5	Jet Nozzle	Upper	HA,SA,SB,SZ,SX,CX,FX,FX-K, QA,RA,FA,FA-V,-S,BA,NA	AF2,AF3,AT,AT2	DC454A (X054D826H06)
		1.0					DC839A (X054D826H08)
		1.5					DA801A (X058D054H02)
	M130C	1.0	Jet Nozzle	Upper	H1,HA,SA,SB,SZ	AF1	DC683A (S684D823P14)
		1.5					DA077A (S684D898P61)
	M131		Die Holder	Upper	H1,HA,SA,SB,SZ	AF1	DA212A (X177B558H02)
	M132	0.205	Wire Guide	Upper	HA,SA,SB,SZ,SX,CX,FX,FX-K, QA,FA-S,BA,NA	AF2,AF3,AT2	D6310A (X053C834G53)
		0.21			RA,FA,FA-V	AT	D6307A (X056C833G51)
		0.255			HA,SA,SB,SZ,SX,CX,FX,FX-K, QA,FA-S,BA,NA	AF2,AF3,AT2	D6311A (X053C834G54)
		0.26			RA,FA,FA-V	AT	D6308A (X056C833G52)
		0.31			HA,SA,SB,SZ,SX,CX,FX, FX-K,QA,FA-S,BA,NA	AF2,AF3,AT2	D6312A (X053C834G56)
		0.31			RA,FA,FA-V	AT	D6309A (X053C833G53)
	M132-1	0.035	Wire Guide	Upper	DWC-90PA,PX-05	AF2,AF3 (For Fine Wire) (Double Diamond)	X056C412G53
		0.055					X056C412G51
		0.075					X053C412G54
		0.105					X053C412G55
	M133	0.035	Wire Guide	Lower	DWC-90PA,PX-05	AF2,AF3 (For Fine Wire)	X056C426G54
		0.055					X056C426G51
		0.075					X056C426G53
		0.105					X056C426G52
		0.205			HA,SA,SB,SZ,SX,CX,FX,FX-K, QA,FA-S,BA,NA	AF2,AF3,AT2	D6300A (X052B243G61)
		0.21			RA,FA,FA-V	AT	D6297A (X052B387G51)
		0.255			HA,SA,SB,SZ,SX,CX,FX,FX-K, QA,FA-S,BA,NA	AF2,AF3,AT2	D6301A (X052B243G65)
		0.26			RA,FA,FA-V	AT	D6298A (X052B387G52)
		0.31			HA,SA,SB,SZ,SX,CX,FX,FX-K, QA,FA-S,BA,NA	AF2,AF3,AT2	D6302A (X052B243G62)
	0.31	RA,FA,FA-V	AT	D6299A (X052B387G53)			
	M134		Ring	Lower	HA,SA,SB,SZ,SX,CX,FX,FX-K, QA,RA,FA	AF2,AF3	DA875A (X204D293H02)
	M135	0.5	Sub Die A	Upper	HA,SA,SB,SZ,SX,CX,FX,FX-K	AF2,AF3	DA537A (X054D896G51)

Wire Guide

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.	
	M136		Holder	Upper	HA,SA,SB,SZ,SX,CX,FX,FX-K	AF2,AF3	DA522A (X054D897H01)	
	M137	0.5	Sub Die B	Upper	RA,FA,FA-V,-S,BA,NA	AT,AT2	DH302A (X059D084G51)	
	M138	1.0	Sub Die A	Upper	RA,FA,FA-V,-S,BA,NA	AT,AT2	DAC02A (X088D339G51) (X058D963G51)	
	M139	0.5	Guide Pipe A	Upper	H1,HA,SA,SB,SZ	AF1 (For ϕ 0.1/ ϕ 0.15 Wire)	DC800A (X054D496G51)	
	M140	0.8				AF1	DC830A (X054D504G51)	
	M141	0.5	ϕ 13 L=84.5	Guide Pipe B	Upper	H1,HA,SA,SB,SZ	AF1 (For ϕ 0.1/ ϕ 0.15 Wire)	DA257A (X053D499G51)
	M142	0.8	ϕ 13 L=84.5	Guide Pipe B	Upper	H1,HA,SA,SB,SZ	AF1	DA258A (X054D424G56)
	M143		ϕ 18 L=115	Guide Pipe A	Upper	HA,SA,SB,SZ,SX	AF2	DB850A (X054D980G51)
	M144		ϕ 12.7 L=95	Guide Pipe B	Upper	HA,SA,SB,SZ,SX	AF2	DC512A (X054D836G53)
	M145		ϕ 14 L=123.4	Guide Pipe	Upper	RA,FA,FA-V	AT	DJ499A (X058D975G52)
	M146	0.4	72 x 34 T=9.4	Guide U	Upper	FX-K,QA	AF3	X056C507G51
	M147	0.4	60 x 33 T=12.5	Guide D	Lower	CX,SX,FX,QA	AF3	DA769A (X053C884G52)
	M148	0.4	80.4 x 34 T=9.4	Guide U	Upper	FX	AF3	X056C274G51
	M149	0.4	72 x 33 T=13.5	Guide U	Upper	RA,FA	AT	X056C846G51
	M150	0.8	60 x 33 T=12.5	Guide D	Lower	RA,FA,FA-V	AT	DK315A (X053C884G55)

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	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M151	0.205	Wire Guide	Upper	MV	Intelligent AT	DEG26A (X052B627G64)
		0.255					DEG27A (X052B627G63)
		0.31					DEG28A (X052B627G62)
	M152	0.205	Wire Guide	Lower	MV	Intelligent AT	DEG34A (X052B609G64)
		0.255					DEG35A (X052B609G63)
		0.31					DEG36A (X052B609G62)
	M153	1.0	Sub Dice A,B,C	Upper	MV	Intelligent AT	DEH09A (X085C032G51)
	M154	0.6	Guide (UD)	Upper & Lower	MV	Intelligent AT	DEG39A (X085C079G53)
	M155	0.6	Guide C(UD)	Upper & Lower	MV	Intelligent AT	DEG40A (X085C096G53)

Power Feed Contact

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M001	φ7 L=22	Power Feed Contact	Upper & Lower	N,F,F1,G,H,H1,HA,C	Manual	DC105A (X054D125H03)
	M002	φ7 L=22	Power Feed Contact	Lower	F,F1,G,H,HA,SA,SB,SZ	SK1,SK2,SK3,AF1	DD919A (X054D476H01) (DA284A) (X054D129H04)
	M002-1	φ7 L=22	Power Feed Contact	Upper	H1,HA,SA,SB,SZ	AF1	DA283A (X054D476H02)
	M003	φ2.9 L=16	Power Feed Contact	Upper	F,F1,G	SK1 (Upper-A)	DD261A (X054D216H01)
	M004	φ2.9 L=16	Power Feed Contact	Upper	F,F1,G	SK1 (Upper-B)	DC648A (X054D199H01)
	M005	27.5 x 3 T=2.5	Power Feed Contact	Upper	G,H,H1,HA,SA,SB,SZ	SK2,SK3,AF1	DA286A (X054D345H01)
	MT005	27.5 x 3 T=2.5	Power Feed Contact	Upper	G,H,H1,HA,SA,SB,SZ	SK2,SK3,AF1 (Long Life)	Sunrox Original

Power Feed Contact

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M005-1	φ2.9 L=14	Power Feed Contact	Upper	H1,HA,SA,SB,SZ	AF1 (For Fine Wire)	X054D480H01
	M005-2	φ2.9 L=14	Power Feed Contact	Upper	H1,HA,SA,SB,SZ	AF1 (For Fine Wire)	X054D481H01
	M005G	27.5 x 3 T=2.5	Power Feed Contact	Upper	G,H,HA,SA,SB,SZ	SK (Long Life)	X054D345H02
	M006	φ7 16 x 16 T=9	Power Feed Contact	Lower	DWC-70,75,80,90,100,110, 200	Manual	X054D024H01
	M007	φ7 16 x 16 T=17.4	Power Feed Contact	Upper	DWC-70,75,80,90,100,110, 200	Manual	X054D020H01
	M008	10 x 7.9 T=6	Power Feed Contact	Upper & Lower	H1,HA	Manual (For Fine Wire)	DA289A (X054D186H02)
	M009	φ24.8/φ10 T=19.9	Power Feed Contact	Upper & Lower	HA,SA,SB,SZ,SX,CX,FX,FK-K, QA,RA,FA,FA-S	AF2,AF3,AT,AT2	DP478A (X056C075H04) (X056C075H01)
	M009N	φ24.8/φ10 T=19.9	Power Feed Contact	Upper & Lower	HA,SA,SB,SZ,SX,CX,FX,FK-K, QA,RA,FA,FA-S	AF2,AF3,AT,AT2 (Non Polish)	X056C075H06 (X056C075H05) (X056C432H01)
	M009V	φ24.8/φ10 T=19.9	Power Feed Contact	Upper & Lower	FA-V,-VS	AT (Non Polish)	DQ206A (X055C118H02)
	M010	φ8 L=21 L=10(Tap)	Power Feeder		HA,SA,SB,SZ,SX,CX,FX,FK-K, RA,FA,FA-V,-S,BA,NA,MV	AF2,AF3,AT,AT2	DA781A (X054D990H01)
	M011	38 x 18 T=5	Power Feed Contact	Upper & Lower	BA,NA	AT	DCR46A (X088D493H02)
	M012	41.2 x 18 T=5.2	Power Feed Contact	Upper & Lower	MV	Intelligent AT	DEG23A (X089D256H01)

For MITSUBISHI

Water Nozzle

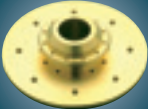



	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M200	φ4.5 φ46 T=25	Water Nozzle	Upper	H,H',H1,HA,C	Manual/AF (For Five Axis)	DC549A (X183C443H01)
	M202A	φ4.5 φ60 T=28	Water Nozzle	Upper	H,H',H1,HA,C	Manual/AF (With Groove)	DA146A (X183C439H01)
	M202B	φ4 φ60 T=28	Water Nozzle	Upper	H,H',H1,HA,C	Manual/AF	X183C439H01
	M202L	L=5 φ4(I.D.) φ60 T=28+L L=15	Water Nozzle	Upper	H,H',H1,HA,C	Long Nozzle	Sunrox Original
	M203	φ6 φ60 T=28	Water Nozzle	Upper	H,H',H1,HA,C	Manual/AF	X183C439H02
	M204	φ8 φ60 T=28	Water Nozzle	Upper	H,H',H1,HA,C	Manual/AF (With Groove)	DA143A (X183C439H03)
	M207A	φ4 φ38 T=31	Water Nozzle	Lower	F1,G,H,H1,HA,C	Manual (With Groove) (Plastic Type of M2102)	Sunrox Original
	M207B	φ4 φ38 T=31	Water Nozzle	Lower	F1,G,H,H1,HA,C	Manual (Plastic Type of M2102)	Sunrox Original
	M208	φ6 φ38 T=31	Water Nozzle	Lower	F1,G,H,H'	Manual/SK (Plastic Type of M2102/6)	Sunrox Original
	M209	φ8 φ38 T=31	Water Nozzle	Lower	F1,G,H,H',H1,HA,C	Manual/SK (Plastic Type of M2102)	Sunrox Original
	M210	φ4 φ38 T=31 φ8	Water Nozzle	Lower	H1,HA,SA,SB,SZ	AF1 (One Side Cut) (Plastic Type of M2101)	Sunrox Original
	M210L	L=5 φ4(I.D.) φ38 T=31+L L=10	Water Nozzle	Lower	H1,HA,SA,SB,SZ	AF1 (One Side Cut) (Plastic Type of X053C558H01)	Sunrox Original
	M2101	φ4 φ38 T=31 φ8	Water Nozzle	Lower	H1,HA,SA,SB,SZ	AF1 (One Side Cut) (Ceramic)	DA145A (X053C621H01) DA144A (X053C621H03)
	M2102	φ4 φ38 T=31 φ6	Water Nozzle	Lower	F1,G,H,H1,HA,C F1,G,H,H'	Manual (Ceramic) Manual/SK (Ceramic)	DC504A (X054D209H11) DC882A (X054D209H12)

Water Nozzle

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	M2103	φ4	Water Nozzle	Lower	HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,FA-S,BA,NA	AF2,AF3,AT,AT2 (Both Side Cut) (Ceramic)	DQ303A (X054D881H07) (X054D881H03)
		φ8					T=25.5
	M211	φ4	Water Nozzle	Upper	H1,HA,SA,SB,SZ	AF1	DA147A (X183C378H01)
		φ8					φ60 T=23
	M211L	L=5 φ4(I.D.) φ60 L=10 T=23+L	Water Nozzle	Upper	H1,HA,SA,SB,SZ	AF1	Sunrox Original
	M212	φ4	Water Nozzle	Lower	HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,FA-S,BA,NA	AF2,AF3,AT,AT2 (Both Side Cut) (Plastic Type of M2103)	Sunrox Original
		φ8					
	M212L	L=5 φ4(I.D.) φ41 T=25.5+L	Water Nozzle	Lower	HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,FA-S,BA,NA	AF2,AF3,AT,AT2 (Both Side Cut) (Plastic Type of X054D918H01)	Sunrox Original
	M213	φ6 φ46 T=28.8	Water Nozzle	Upper	N	Manual	DD529A (X179D318H03)
	M213-1	φ5 φ46 T=29	Water Nozzle	Upper	N	Manual	DD529A (X179D318H03)
	M214	φ6 φ37.8 T=28	Water Nozzle	Lower	N	Manual (Pin Type)	DF452A (X179D322H02)
	M214-1	φ5 φ38.1 T=31	Water Nozzle	Lower	N	Manual	DC589A (X179D490H02)
	M215	φ4	Water Nozzle	Upper	HA,SA,SB,SZ,SX,CX,FX30,FX-K,QA,RA,FA,FA-S,BA,NA	For M216/M218	DQ442A (X056C836H01) (X186C793H01)
		φ8					φ64.9 T=21.5
	M215L	L=5 φ4(I.D.) φ64.9 L=10 T=21.5+L	Water Nozzle	Upper	HA,SA,SB,SZ,SX,CX,FX30,FX-K,QA,RA,FA,FA-S,NA	For M216/M218	Sunrox Original
	M216	φ63 T=20	Nozzle Holder	Upper	HA,SA,SB,SZ,SX,CX	For M215	DB788A (X182B458H02)
	M217	φ4	Water Nozzle	Upper	FX10,FX20	For M219	DA868A (X196C451H01)
		φ8					φ48 T=17
	M217L	L=10 φ4(I.D.) φ48 T=17+L	Water Nozzle	Upper	FX10,FX20	For M219	Sunrox Original

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	M218	φ73 T=22	Nozzle Holder	Upper	FX30,FX-K,QA,RA,FA	For M215	DF698A (X187B370H03)
	M219	φ75 T=20	Nozzle Holder	Upper	FX10,FX20	For M217	X182B957H01
	M220	φ4	Water Nozzle	Upper	MV	Intelligent AT	DEG41A (X085C155H01)
		φ53 T=20.6					DEG42A (X085C155H02)
	M221	φ4	Water Nozzle	Lower	MV	Intelligent AT	DEG44A (X085C131H01)
		φ7					DEG45A (X085C131H02)

Connected Parts


	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M301	100x68 T=33	Isolator Plate	Upper	F1,G,H,H',H1,HA,C	Manual (Taper Cut)	X053C162H01
	M303	120x105 T=16.5	Isolator Plate	Lower	F1,G,H,H'	SK1	X053C228G52
	M304	115x106 T=25	Isolator Plate	Lower	SA,SB,SZ	AF1/AF2	X052B166G51
	M305	115x80 T=30	Isolator Plate	Lower	DWC-110H1,200H1,110HA, 200HA	Manual/AF	X053C443H01
	M306	78x70 T=30	Isolator Plate	Lower	DWC-90H1,90HA,90C	Manual/AF	X053C314H01
	M307	φ115 T=15	Isolator Plate	Lower	SX,CX	AF2,AF3	X056C110G51
	M308	φ115 T=20	Isolator Plate	Lower	FX10,RA90	Manual/AF	X056C273G51
	M309	φ125 T=20	Isolator Plate	Lower	FX20,30	Manual/AF	DA984A (X056C356G51) (X056C356G52)
	M310	φ125 T=20	Isolator Plate	Lower	FA10	AT	DK888A (X056C968G51)

Connected Parts

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M400		Aspirator	Lower	H1,HA,C,SA,SB,SZ	Manual/AF1,AF2 (With O-Ring)	X198D838H01
	M400-1		Rectifier Ring	Lower	H',H1,HA,C,SA,SB,SZ,SX,CX, FX,QA,RA,FA	Manual/SK3,AF1,AF2, AT	DA334A (X194D998H02)
	M401C	φ57 T=18	Pinch Roller	Feed Section	F,F1,G,H,H' CX (Beginning Period)	SK1,SK2 (Ceramic) AF3 (Ceramic)	DC421A (X054D257G51) DB721A (X058D078G51)
	M402C	φ57 T=18	Capstan Roller	Feed Section	F,F1,G,H,H' CX (Beginning Period)	SK1,SK2 (Ceramic) AF3 (Ceramic)	DC407A (X054D256G51) DB720A (X058D077G51)
	M403C	φ57 T=25	Pinch Roller	Feed Section	H',H1,HA,C,SA,SB,SZ	SK3/AF1,AF2 (Ceramic)	DA169A (X054D413G51)
	M404C	φ57 T=25	Capstan Roller	Feed Section	H',H1,HA,C,SA,SB,SZ	SK3,AF1,AF2 (Ceramic)	DA278A (X054D412G53)
	M405C	φ57 T=32 T=25(Roller)	Pinch Roller	Feed Section	H1,HA,C,SA,SB,SZ,SX	Manual/AF (Ceramic)	DC594A (X053C779G51)
	M406C	φ57 T=32 T=25(Roller)	Capstan Roller	Feed Section	H1,HA,C,SA,SB,SZ,SX	Manual/AF (Ceramic)	DC595A (X053C778G51)
	M407C	φ57 T=18	Pinch Roller	Feed Section	FX,FX-K,RA, CX(End Period)	Manual/AF (Ceramic)	DA835A (X058D340G51)
	M408C	φ57 T=18	Capstan Roller	Feed Section	FX,FX-K,RA,QA, CX(End Period)	Manual/AF (Ceramic)	DA834A (X058D339G51)
	M409C	φ57 T=26	Pinch Roller	Feed Section	FA	AT (Ceramic)	DK339A (X055C008G51)
	M410C	φ57 T=26	Capstan Roller	Feed Section	FA	AT (Ceramic)	DK338A (X055C009G51)
	M411C	φ80 T=26	Capstan Roller	Feed Section	FA-S Advance,BA,NA,MV	AT,Intelligent AT (Ceramic)	DBC52A (X055C663G51)
	M412C	φ80 T=26	Pinch Roller	Feed Section	FA-S Advance,BA,NA,MV	AT,Intelligent AT (Ceramic)	DBC53A (X055C662G51)

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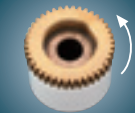


Connected Parts

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M420	m1.5x38T(Gear)	Gear	Feed Section	H1,HA,C,SA,SB,SZ,SX,FX,RA,FA	AF1,AF2,AF3,AT For M405C/406C (For M407C/M408C With Spacer)	DA841A (X058D501H01)
	M420-1	m2.5x32T(Gear)	Gear	Feed Section	FA-S Advance,BA,NA,MV	AT,Intelligent AT (For M411/M412)	DCC77A (X088D449H01) (X088D449H02)
	M421C	φ40/φ22 T=14	Lower Roller	Lower	FX,FX-K,QA,RA,FA,FA-S,BA,NA	AF3,AT (Ceramic)	DCA67A (X203C607H03)
	M422	φ8 φ25/φ22(Bearing) T=7	Bearing		FX,QA,RA,FA	AF3,AT For M421C	D1707A (P840F000P69)
	M423		Aspirator	Lower	HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA	AF2,AF3,AT	X053C920G51A (X053C829G54)
	M424		DC Motor	Upper	H',HA,SA,SB,SZ,SX,CX,FX	SK3,AF2,AF3	DA218A (S601D899P01)
	M425	φ50/φ19 T=22	Urethane Roller	Upper	RA,PA,FA,FA-V,-S,BA,NA	AT For M458	DAM30A (X088D350G52) (X058D912G51)
	M426	φ103/φ16 T=47.5 T=15(Roller)	Rubber Roller		CX,FX,FX-K	AF3	X193C196G51
	M427	φ28/φ15 T=7	Bearing	Feed Section	FA-S Advance,BA,NA,MV	AT,Intelligent AT For M412C (6902ZZ)	DBC98A (P840K002P36)
	M428	φ80 T=22	MT Roller	Upper	MV	Intelligent AT	DEH11A (X089D051G51)
	M429C	φ46/φ25 T=16	Lower Roller	Lower	MV	Intelligent AT (V Groove)	DEH01A (X089D258H01)
	M430	φ8 φ22 T=7	Bearing	Lower	MV	Intelligent AT For M429C	DEH02A (P840K003P73)
	M431	φ22/φ13.8 T=3	Oil Seal	Lower	MV	Intelligent AT (For M429C)	DEH03A (P932K002P47)
	M432	φ13/φ8.5 T=0.5	Wave Washer	Lower	MV	Intelligent AT (For M429C)	DEH04A (P913K005P73)

Connected Parts

	Model No.	Size (mm)		Product Name	Position	Machine Model	Spec.	Original P/No.
	M433	67×34 T=10		Nesting	Lower	MV	Intelligent AT (For Guide Block)	DEH05A (X256C332H01)
	M445	φ185/φ55 T=2		Water Cover	Upper	H,H',C,H1,HA,SA,SB,SZ	For M202/M211	X199D297H02
	M445-2	φ140/φ60 T=2		Water Cover	Upper	HA,SA,SB,SZ,SX,CX,FX30, FX-K,QA,RA,FA,FA-S,NA,MV	AF2,AF3,AT,AT2 For M215 (MV For M220)	DD167A (X179D943H03) DK305A (X259D532H01)
	M451			Cap Screw	Upper	N,F,F1,G,H,H',H1,HA,C	Manual	X179D323H02
					Lower	N,F,F1,G,H,H'		
	M452			Die Block	Upper	F1,G,H,H',H1,HA,C	Manual Including M451 and Connector	X176C706H02
	M453-1			Die Block	Lower	F1,G,H,H'	Manual/SK1,SK2	X176C610H01
	M453-2			Stopper	Lower	F,F1,G,H	Manual/SK1,SK2	X194D428H02 (X184D271H06)
	M453-3			Die Block	Lower	G,H	Manual/SK1,SK2	X179D410H01
	M454			Die Block	Lower	H1,HA	Manual/AF1	X177B046H03
	M455			Pulley B	Lower	F,F1,G,H,H'	Manual	DC527A (X602B845G51)
	M456	φ40 T=31 T=14(Roller)		Lower Roller	Lower	H1,HA,SA,SB,SZ,SX,CX	Manual/AF	DA231A (X194D877H03) (X183C442H01)
	M457	φ7	φ22/φ19(Bearing) T=6	Bearing		H1,HA,SA,SB,SZ,SX,CX	Manual/AF For M456 (R-1970)	DA189A (S859N319P10) (S859N319P33)
	M458	φ8	φ22/φ19(Bearing) T=6	Bearing		F,F1,G,H,H',H1,HA,C,SA,SB, SZ,SX,CX,QA,RA,FA,MV	Manual/AF For M401C/M403C/ M405C/M407C/M409C/ M425 (R-1980)	DA197A (S859N319P31)
	M459			Die Block	Lower	DWC-90C	Manual	X177B713H02

Connected Parts

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M459-1		Plastic Cover	Lower	H1,HA	AF1	X198D777H01
	M459-2		Fixing Plate	Lower	H1,HA	Manual/AF (Fixing Plate)	X198D619H02
	M459-3		Cover	Lower	H1,HA	Manual/AF	X198D776H01
	M459-4		Wave Washer		H1,HA,SA,SB,SZ,SX,CX	Manual/AF For M456	DA361A (S913N313P11)
	M459-5		Spacer		H1,HA,SA,SB,SZ,SX,CX	Manual/AF For M456	DA094A (X194D873H01)
	M459-6		Retaining Ring		H1,HA,SA,SB,SZ,SX,CX	Manual/AF For M456	DB329A (S922N040P07)
	M460		Clamping			Manual/AF For M454 (SUS)	X189D690H04
	M461	φ22 T=16	Pinch Roller	Upper	H1,HA,SA,SB,SZ,SX,CX,FX, FX-K	Manual/AF1,AF2 (Gear Type) (Including M463)	DA168A (X053C522G51)
	M462	φ22 T=16	Feed Roller	Upper	H1,HA,SA,SB,SZ,SX,CX,FX, FX-K	Manual/AF1,AF2 (Gear Type) (Including M463)	DA543A (X053C522G52)
	M463	φ12/φ6 T=9.9	Oneway Clutch	Upper	H1,HA,SA,SB,SZ,SX,CX,FX, FX-K	Manual/AF1,AF2 For M461/M462 (NF-06)	S811N724P02
	M464		Stopper	Lower	HA,SA,SB,SZ,CX,FX,QA,RA,FA	AF2,AF3,AT	DC089A (X208D528H02)
	M465	φ52 T=11	Nozzle Support	Lower	MV	Intelligent AT	DFT14A (X265D557H01)
	M470		Power Feed Holder	Lower	HA,SA,SB,SZ,SX,CX,FX,QA, RA,FA,FA-V	AF2,AF3,AT	DA886A (X068D026G51) (X209D212H01)
	M471		Power Feed Holder	Upper	HA,SZ,SB,SA,SX,CX	AF2,AF3	X208D405H01

Connected Parts

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M472		Shaft Coupling	Feed Section	FX,FX-K,RA,FA		X058D133H01 (DA812A)
	M500		Motor	Cutter	FX,FX-K,RA,FA,BA FA-S Advance,NA	For M501	DDN27A (X055C959H01) DK837A (X055C012H01)
	M501		Cutter Unit	Cutter	CX(End Period),FX,FX-K,RA, FA,BA,FA-S Advance,NA,MV		DDV74A D2393A (X056C326G52) (X056C326G51)
	M501A		Cutter Unit	Cutter	MV	Intelligent AT	DES91A (S684D887P67)
	M501-1		Fixed Blade	Cutter	CX(End Period),FX,FX-K,RA, FA,BA,FA-S Advance,NA,MV	(Tungsten Carbide)	DAY61A (X058D376H01)
	M501-2		Aspirator	Cutter	CX(End Period),FX,FX-K,RA, FA,BA,FA-S Advance,NA		DB172A (X203C145H04)
	M501-3		Detecting Nozzle	Cutter	CX(End Period),FX,FX-K,RA, FA,BA,FA-S Advance,NA		DA915A (X258D350H01)
	M501-4		Coupling	Cutter	CX(End Period),FX,FX-K,RA, FA,BA,FA-S Advance,NA		X258D168G54
	M501-5		End Head		FX-K		X258D321G51
	M502		Cutter Unit	Cutter	CX (Beginning Period)	AF3	DB789A (X058D186G51)
	M503	4PIN	Wire Alignment Block		H1,C	Manual/AF	DC624A (X052B119G51)
	M504	6PIN			HA,SA,SB,SZ,SX,CX,FX, RA,FA,FA-V,BA,NA,MV		DA390A (S684D844P68A)
	M600		Die Block	Upper	FX10,FX20	Manual/AF	X182B893H01
	M601		Die Block	Upper	FX-K,QA	Manual/AF	X187B284H01

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Connected Parts

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	M602		Guide	Lower	SX	Manual/AF	X181A280G51
	M603		Guide	Lower	FX(Beginning period),FX-K,FA	Manual/AF	X181A735G51
	M603S		Guide	Lower	FA	AT (Steel Insert)	DCA96A (DP778A) (X181A788G72) (X181A788G71)
	M604		Guide Block	Lower	FA,FA-V, FA-S Advance		DK259A (X187B621H01)
	M604-1		Guide Block	Lower	FX,FX-K,QA (CX)		DC394A (X182B995H01)
	M604-2		Guide Block	Lower	RA,FA		X182B995H02
	M605		Dies Block	Upper	FA		X192B442H02 (X187B580H01)
	M606		Dies Block	Upper	RA		X187B532H01
	Z041M		Flow Meter		All Machines		S801D824P01
	Z043M		Line Filter			Z Type	S642D899P34
	Z045M		Float Switch	Z-Axis Water Tank	SA,SB,SZ,SX,CX,FX,FX-K,QA, RA,FA,FA-V,FA-S,BA,NA	OLV-2A	DA671A (S649N899P14)
	Z046M		Coupler	Filter	CX,FX,FX-K,PX,QA,RA,FA, FA-V,FA-S,PA,BA,NA,MV		S648N712P93
	Z047M-1	550×470	Air Filter	Coolant		UV-3	DC097A (X056C540G51)
	Z047M-2	540×450	Air Filter	Coolant		SV-50	DDB64A