






Wire Guide


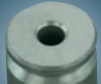


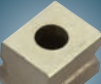
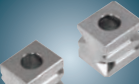
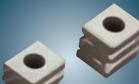
	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S100	0.11	Wire Guide (Diamond)	Upper	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	90-1/86-1/86-2 Type	3082983
		0.21					3081436
		0.26					3083330
		0.31					3083331
	S101	0.21	Wire Guide (Sapphire)	Upper	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	90-1/86-1/86-2 Type	3080047
		0.22					3080058
		0.26					3080629
		0.27					3080061
		0.31					3081934
		0.32					3080063
	S102	0.21	Wire Guide (Diamond)	Upper & Lower	G,EPOC,AW,BF,PGW150, AP(150W/150)	KM-1/KM-3/83/84/ 85-2/85-3 Type	3080244
		0.22					3080245
		0.26					3080248
		0.27					3080249
		0.31					3080250
		0.32					3080251
	S103	0.21	Wire Guide (Diamond)	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG,SL	87-3/90-3/90-5/FJ Type	3081000 (0206107)
		0.22					3080982 (0206108)
		0.26					3080990 (0206110)
		0.27					3081017 (0206111)
		0.31					3080991 (0206113)
		0.32					3081018 (0206114)
	S103L	0.21	Wire Guide	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	87-3/90-3/90-5 Type	3081136
		0.22					3081137
		0.26					3081138
		0.31					3081139
		0.32					3081718
	S104	0.21	Wire Guide (Sapphire)	Upper & Lower & AWT	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG,SL	KM-1/KM-3/83/84/ 85-2/85-3 Type Super Jet AWT/97AWT/ 85AWT/90AWT FJ-AWT	3080219
		0.22					3080220
		0.26					3080223
		0.27					3080224
		0.31					3080225
		0.32					3080226
		0.4	AWT Die A (Sapphire)	AWT	JL,G,EPOC,AW,BF,PGW,AP,A, AQ	85 AWT	3080229
		0.6					3085043
	S105	0.21	Wire Guide	Upper & Lower	G,EPOC,AW,BF,PGW150, AP(150W/150)	KM-1/KM-3/83/84/ 85-2/85-3 Type	3080763
		0.26					3080199
		0.31					(0205583)
	S106	0.8	Guide C	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG,SL	87-3/90-3/90-5/FJ Type	3080065 (0205586)
	S107		Guide D	Upper & Lower	EPOC,AW,BF,AP300,A	86-1/86-2 Type	3080069
	S108	2.0	Guide C1	Upper & Lower	JL,EPOC,BF,PGW,EXC,AP,A, AQ,AD,AG	90-1 Type	3082269

For SODICK

Wire Guide

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S109	0.205	Wire Guide	Upper	AQ,AD,AG	SJ-AWT (Option 0) (Single Diamond)	118725 (0206043)
		0.21					118759A (0206050)
		0.255					118726 (0205895)
		0.26					118760A (0206051)
		0.31					118727 (0205993)
	S109-1	0.205	Wire Guide	Upper	AQ,AD,AG,SL	FJ-AWT (Double Diamond)	3110058 (0206158)
		0.21					3110546 (0206159)
		0.255					3110291 (0206160)
		0.26					3110547 (0206161)
		0.31					3110067 (0206163)
	S110	0.8	Guide C10	Upper	AQ,AD,AG,SL	FJ Type	31101355 (0205799)
	S120	1.2	Jet Nozzle D	Upper	AQ,AD,AG	SJ-AWT (Option 0)	118720B (0205843)
	S120-1	1.5	Jet Nozzle NS	Upper	AQ,AD,AG	FJ-AWT	11826LA (0205997)

Power Feed Contact

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S001	$\phi 18 / \phi 5.6$ T=10	Power Feed Contact	Upper	G	83 Type	3080316
	S002	$\phi 18 / \phi 5.6$ T=14	Power Feed Contact	Lower	G,EPOC,AW	83/84 Type	3080314
	S003S	$\phi 5.6$ 16 x 16 T=10	Power Feed Contact	Upper	G,EPOC,AW	84 Type (Silver Tungsten)	3080318
	S003T	$\phi 5.6$ 16 x 16 T=10	Power Feed Contact	Upper	G,EPOC,AW	84 Type (Tungsten Carbide)	Sunrox Original
	S004S	$\phi 6$ 14 x 11.6 T=11	Power Feed Contact	Upper	AW453,AW330	85-3 Type (Silver Tungsten) For Nozzle 2	3080324
	S005LS	$\phi 6$ 14 x 11.6 T=12.5	Power Feed Contact	Upper	G,EPOC,AW,BF,AP300	85-2/85-3 Type (Silver Tungsten) For Nozzle 3WS	3080307
	S005RS						
	S005LT	$\phi 6$ 14 x 11.6 T=12.5	Power Feed Contact	Upper	G,EPOC,AW,BF,AP300	85-2/85-3 Type (Tungsten Carbide) For Nozzle 3WS	3080307
	S005RT						

MITSUBISHI

SODICK

FANUC

MAKINO

SEIBU

BROTHER

HITACHI

JAPAX



CHARMILLES

AGIE

Power Feed Contact

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S006S	φ6 19 x 11.6 T=12.5	Power Feed Contact	Lower	G,EPOC,AW,BF,AP300	85-2/85-3 Type (Silver Tungsten)	3080311
	S006T	φ6 19 x 11.6 T=12.5	Power Feed Contact	Lower	G,EPOC,AW,BF,AP300	85-2/85-3 Type (Tungsten Carbide)	3080312
	S007S	φ5 20 x 10 T=10	Power Feed Contact	Upper & Lower	PGW150,AP(150W/150)	KM-1 Type (Silver Tungsten)	3081325
	S008S	φ11.9/φ3.3 T=20.5	Power Feed Contact	Upper & Lower	PGW150,AP(150W/150)	KM-3 Type (Silver Tungsten)	3080320
	S008T	φ11.9/φ3.1 T=20.5	Power Feed Contact	Upper & Lower	PGW150,AP(150W/150)	KM-3 Type (Tungsten Carbide)	3080303 3082582
	S009S	φ10 T=30	Power Feed Contact	Upper & Lower	AW,AP300	86-1/86-2 Type (Silver Tungsten)	3080301 3082579
	S009T	φ10 T=30	Power Feed Contact	Upper & Lower	AW,AP300	86-1/86-2 Type (Tungsten Carbide)	3082580
	S010	40 x 20 T=4.9	Power Feed Contact	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	90-1/87-3/90-3/ 90-5 Type	3085936
	S010T	40 x 20 T=4.9	Power Feed Contact	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	90-1/87-3/90-3/ 90-5 Type (Pure Tungsten)	Sunrox Original
	S011	40 x 10 T=4.9	Power Feed Contact	Upper	AQ,AD,AG,SL	FJ Type	3110330 (0291051)
				Lower	EXC100,AP200,AQ,AD,AG,SL	90-3/90-5S/FJ Type	

Water Nozzle




	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S201	φ5 φ12.9 T=12.5	Nozzle NE Guide	Upper & Lower	G,EPOC,AW	84 Type For SUS Nozzle	3081594
	S202	φ5 φ32 T=17	Rectifier Nozzle	Upper & Lower	G,EPOC,AW,BF,AP	85-2/85-3 Type For 3WS Assy	3082085

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Water Nozzle

	Model No.	Size (mm)		Product Name	Position	Machine Model	Spec.	Original P/No.
	S202A			Water Jacket	Upper & Lower	G,EPOC,AW,BF,AP	85-2/85-3 Type For 3WS Assy	3080583
	S202B			Adjustment Nut	Upper & Lower	G,EPOC,AW,BF,AP	85-2/85-3 Type For 3WS Assy	3080593
	S202C			Water Nozzle	Upper & Lower	G,EPOC,AW,BF,AP	85-2/85-3 Type For 3WS Assy	3080358
	S202SET		φ46	Water Guide 3WS	Upper & Lower	G,EPOC,AW,BF,AP	85-2/85-3 Type	3080639
	S203	φ6	φ40 T=18	Water Nozzle	Upper & Lower	PGW150,AP(150W/150)	KM-3 Type	3082056
		φ10						Sunrox Original
	S204	φ5	φ32 T=17.4	Water Nozzle	Upper & Lower	PGW150,150W	KM-1 Type	3082055
	S205	φ10						Sunrox Original
	S206	φ5	φ32 T=17.4	Water Nozzle	Upper & Lower	PGW150,150W	KM-1 Type (With Groove)	Sunrox Original
	S207	φ3	φ20 T=6	Water Nozzle G3	Upper	JL,EPOC,BF,PGW,EXC,AP,A, AQ,AD,AG,SL	90-1/86-2/FJ Type	3082997
		φ4		Water Nozzle G4				3082998
		φ6		Water Nozzle C				3081604
		φ10		Water Nozzle H2				3081606
		φ12		Water Nozzle				Sunrox Original
	L1	L=6.5	φ6(I.D.) φ20 T=6+L	Long Nozzle LN1	Upper	JL,EPOC,BF,PGW,EXC,AP,A, AQ,AD,AG,SL	90-1/86-2/FJ Type	3081682
	L2	L=11.5		Long Nozzle LN3				3081684
	L3	L=16.5		Long Nozzle LN5				3081689
	L4	L=26.5		Long Nozzle LN7				3082396
	S208	φ3	φ29.7 T=15.8	Water Nozzle	Lower	AW(330,453),A(350,500)		3082128
		φ4						3082207
		φ6						3081674
		φ10						3081675
	S209	φ3	φ29.7 T=16.3	Water Nozzle E3	Upper & Lower	AW,BF,PGW,EXC,AP,A,AQ, AD,AG	87-3/90-3 Type (O-Ring Type)	3081867
		φ4		Water Nozzle E4				3081674
		φ6		Water Nozzle A				3081675
		φ10		Water Nozzle H1				3081675
		φ12		Water Nozzle T1				3081867
	S209-1	φ6	φ34.9 T=17	Float Nozzle S	Lower	PGW200,EXC100S,EXC100, AP200L,AP200	90-3 Type (Spring-Ring Type)	3086396
		φ10		Float Nozzle F				3086646
		φ12		Float Nozzle T				3086742
	S209W	φ6	φ29.7 T=17.6	Float Nozzle S	Upper & Lower	EXC,AP,A,AQ,AD,AG	87-3 Type (Spring-Ring Type) *For 30° Taper	3086386
		φ10		Float Nozzle F				3086443
		φ12*		Float Nozzle T				3086486

Water Nozzle


	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S209WL	L=5 φ6(I.D.) φ29.7 T=17.3+L	Water Nozzle	Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	87-3 Type (Spring-Ring Type)	Sunrox Original
	S209FJ	φ6 φ28 T=17.6 φ10	Water Nozzle SFJ Water Nozzle FFJ	Lower	AQ,AD,AG,SL	FJ-AWT	3110303 (0205448) 3110461 (0205530)
	S210	φ3 φ29.7 T=16.3	Water Nozzle	Lower	A280L, L Series	AWT	Sunrox Original

Connected Parts

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S400	φ25 L=58 L=24(Roller)	Pulley E			For Belt (SUS)	3050098
	S400C	φ25 L=58 L=24(Roller)	Pulley E			For Belt (Ceramic : 2mm Groove)	3050131
	S400C/F	φ25 L=58 L=24(Roller)	Pulley E			For Belt (Ceramic : Flat)	3050047
	S401	φ6 φ19 T=6	Bearing			For Pulley (626LLB)	
	S405	φ25 T=24	Belt Wire Roller	Upper	AP200		
	S406	φ18 45 x 45 T=10.5	Nozzle Guide	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	87-3/90-3 Type (Spring-Ring Type) For S209W	3086387
	S406-1	φ29.5/φ22.8 T=1.6	Spring Ring	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	For S209W	3086221
	S407	φ22 45 x 45 T=10.5	Nozzle Guide	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	87-3/90-3 Type (O-ring Type) For S209 (Before Mark20)	3081032
	S408	M16(Tap) 50 x 50 T=13.3	Nozzle Guide	Upper	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	90-1/86-2 Type	3082526
	S409	φ60/φ22 T=10.5	Nozzle Guide	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ,AD,AG	87-3/90-3 Type (O-Ring Type) For S209	

For SODICK

Connected Parts

	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S411	φ100/φ12 T=22	Tension Roller	Upper	500W,A500,A350W		3051581
	S412	φ100/φ10 T=32 T=22(Roller)	Tension Roller	Upper	BF,AP,A,A530D		3051572
	S413	φ100/φ7 T=32 T=22(Roller)	Tension Roller	Upper	BF275old		
	S414	φ70 m1x70T(Gear) T=20(Roller)	Ceramic Roller B	Feed Section	A500W,AQ,AD		3052771 3052991 (3055914)
	S415	φ70 m1x70T(Gear) T=20(Roller)	Ceramic Roller C	Feed Section	A500W,AQ,AD		3052772 3052992 (3055915)
	S416	φ100/φ10 T=35 T=20(Roller)	Tension Roller	Upper	A500W,AW535L,AP200L, AP200,AP330,A325,AQ325L, AQ325,AQ530D		3053703
	S417	φ44.8 T=29.2	Wire Guide Base	Upper & Lower	EPOC 5W,6W,8W,330W	Manual	
	S418	φ10 T=9	Wire Guide Cap	Upper & Lower	EPOC 5W,6W,8W,330W	Manual	
	S419	φ100/φ19 T=31.8 T=20(Roller)	Tension Roller	Upper	AP200L,AQ537L,AQ535L, AQ550L,AQ750L,AG400L, AG600L		3054678
	S420	φ40/φ18.9 T=20	Roller	Upper	AQ,AG		3052979
	S421	φ28/φ22 T=1.6	Spring Ring FJ	Lower	AQ,AD,AG,SL	FJ-AWT	3110304 (0205480)
	S500	φ11/φ4 T=2	AWT Cutter	Upper	JL,EPOC,AW,BF,PGW,EXC,AP, A,AQ	For AWT	WC 3080035 3080689 Cermet (0204678)
	Z041S		Flow Meter		All Machine		

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